

# Azimuth Drive for small dishes



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EME 2016



# Introduction

- Converting an ex-satellite service dish to EME use, with full azimuth control.
- 2006 - 2.4m prime focus
- 2015 – 1.8m offset

# 2.4m PF Motor Drive



# Performance

- 1 rotation took about 70 sec
- Drive was too coarse for accurate dish control
- W2DRZ controller had no 'nudge' capabilities



# 1.8m offset Dish Frame

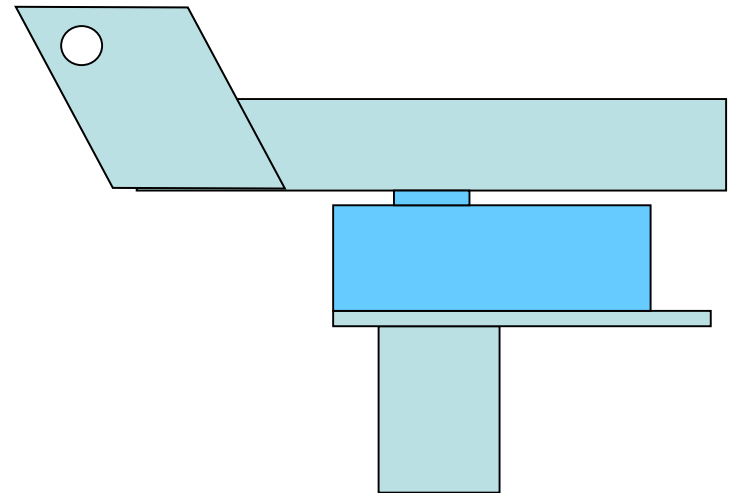
- Pole top mount, with axial bolt to secure
- Need slow, smooth drive for mm wave operation



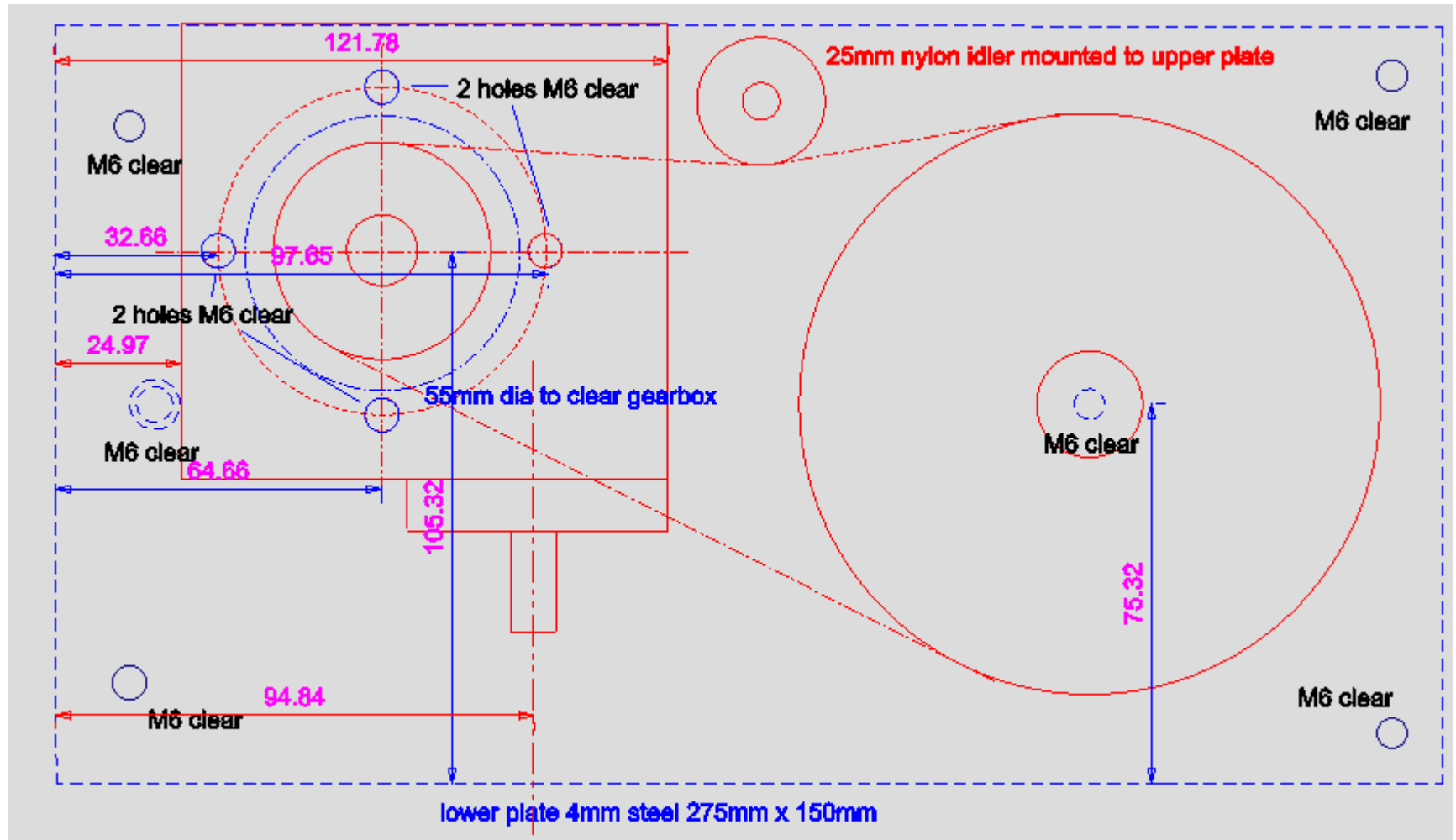
# The Plan

- Split the mount and insert a drive gearbox between the upper and lower parts

Light blue – original parts  
Dark blue – new gearbox & bearing

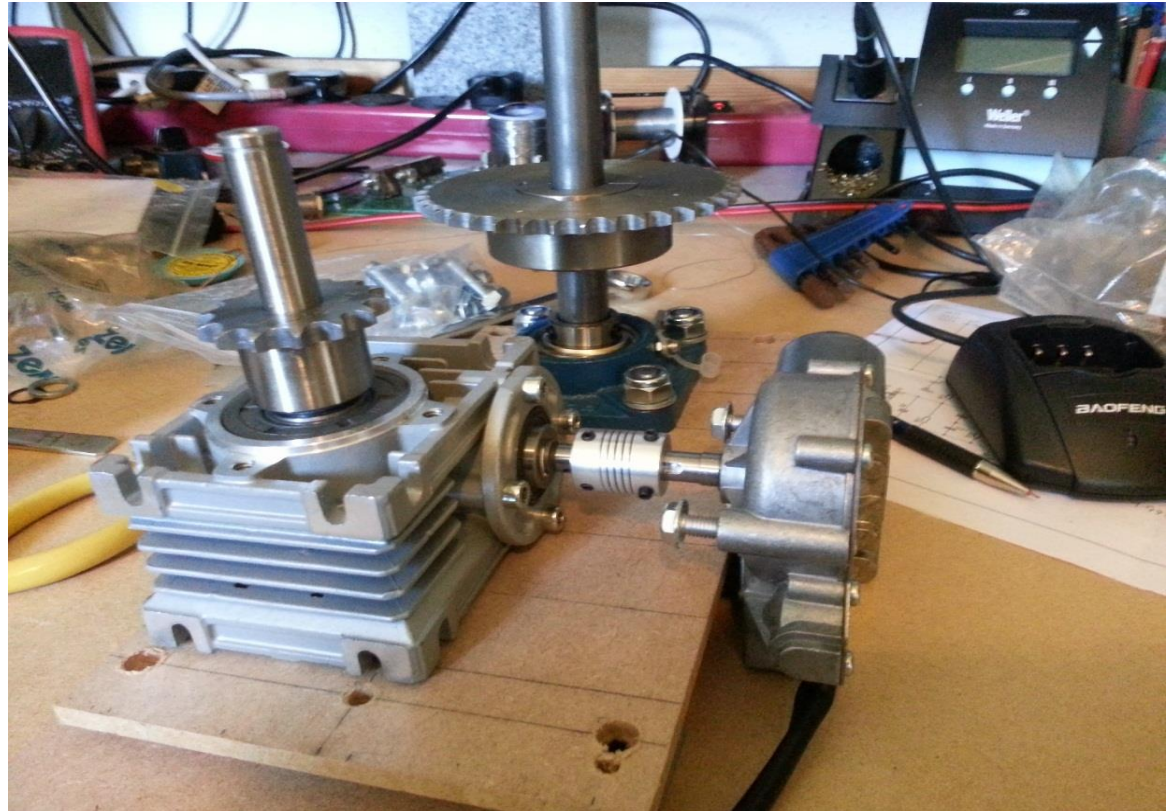


# Original CAD Plan



# The Model

- Before cutting 'real metal' a mock up was built using MDF in place of steel!

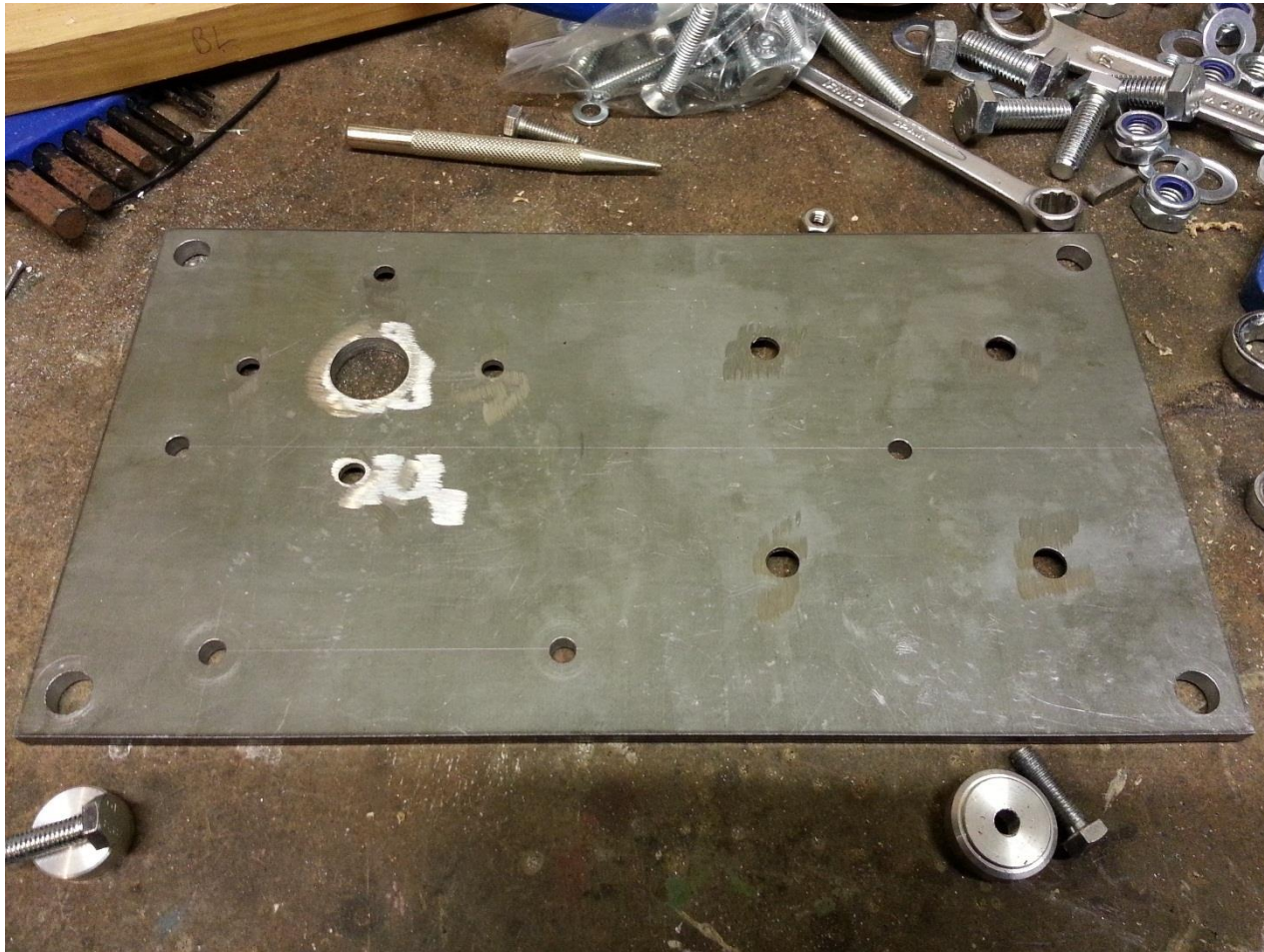




# Final Model stage



# Real Work!





# Gearbox and lower bearing

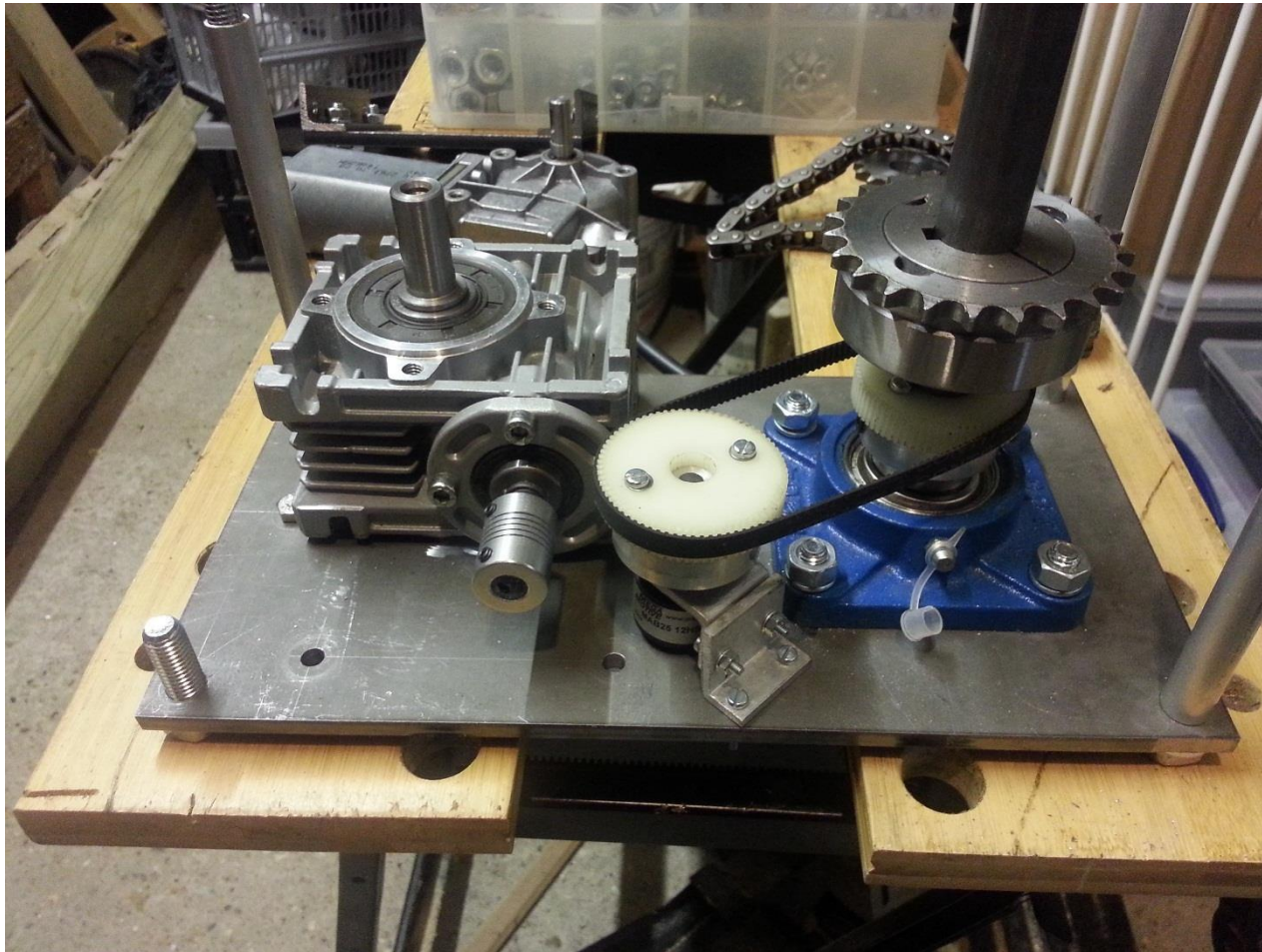


# First test





# Az Sensor Drive





# Junction box and limit switches

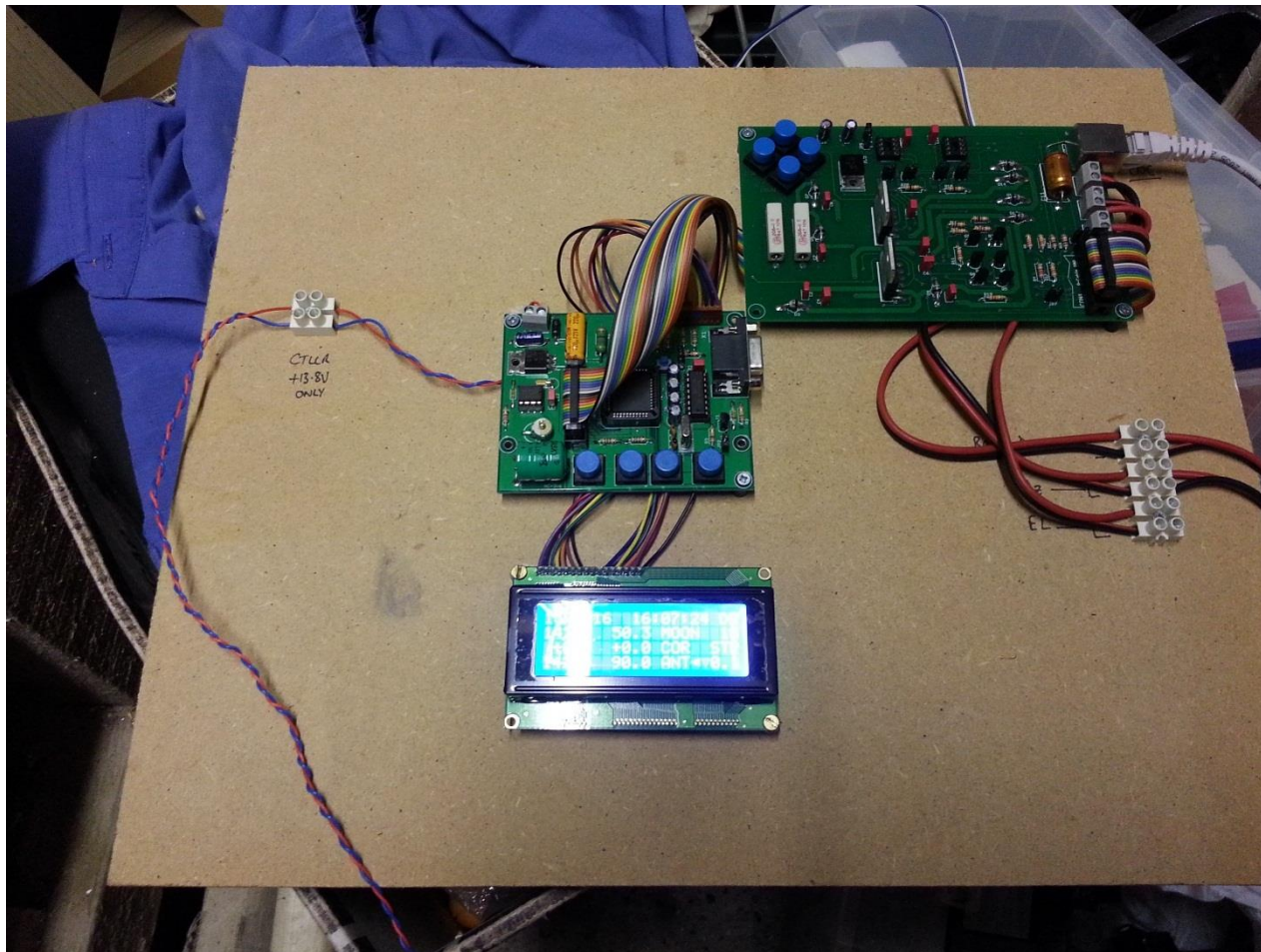


# Spine and Screw Jack installed





# Under control!



# Tracking





# Pallet ready for superstructure





# Cable exit



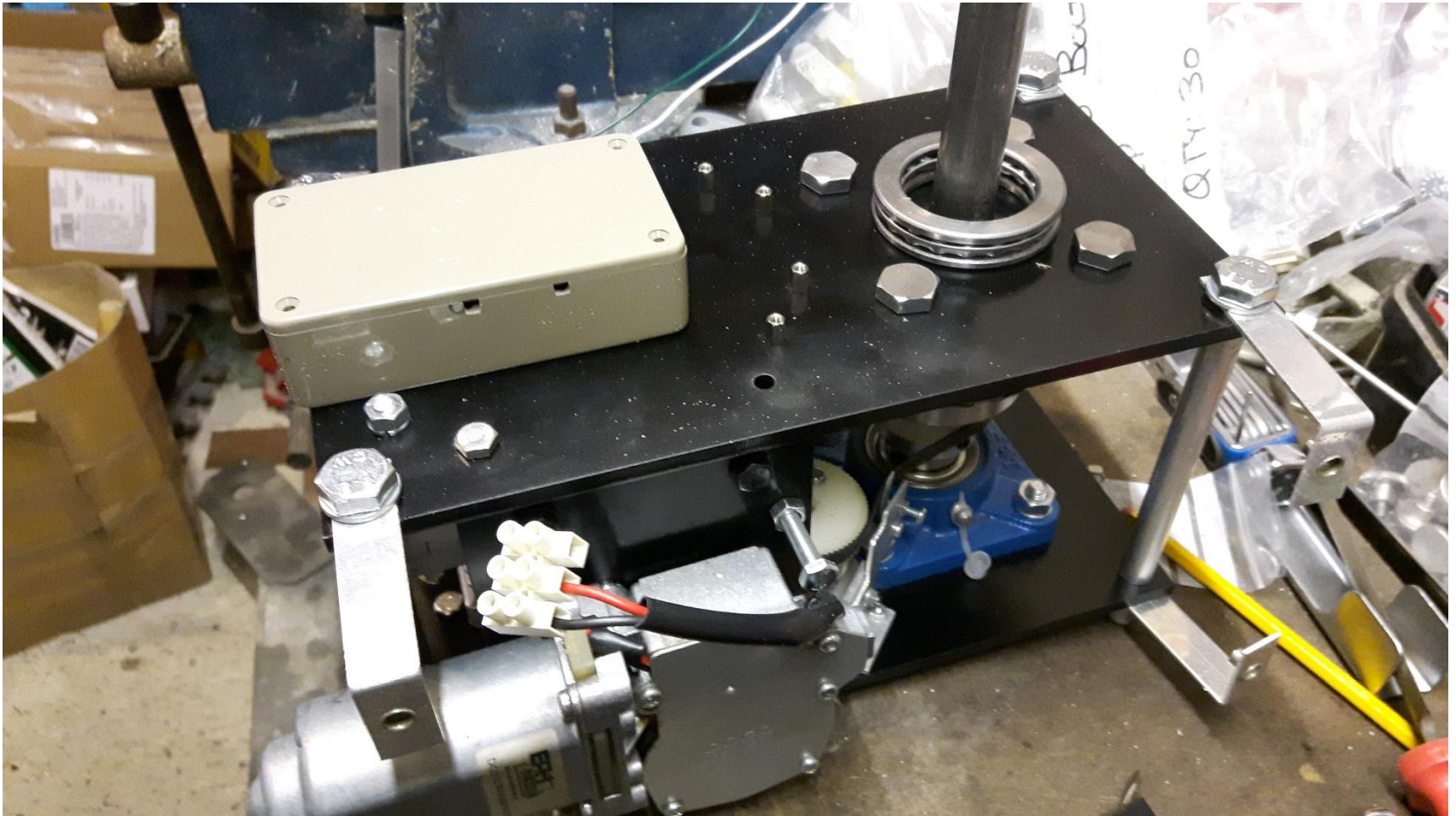
# Final build

- Centering the drive gearbox on the lower plate



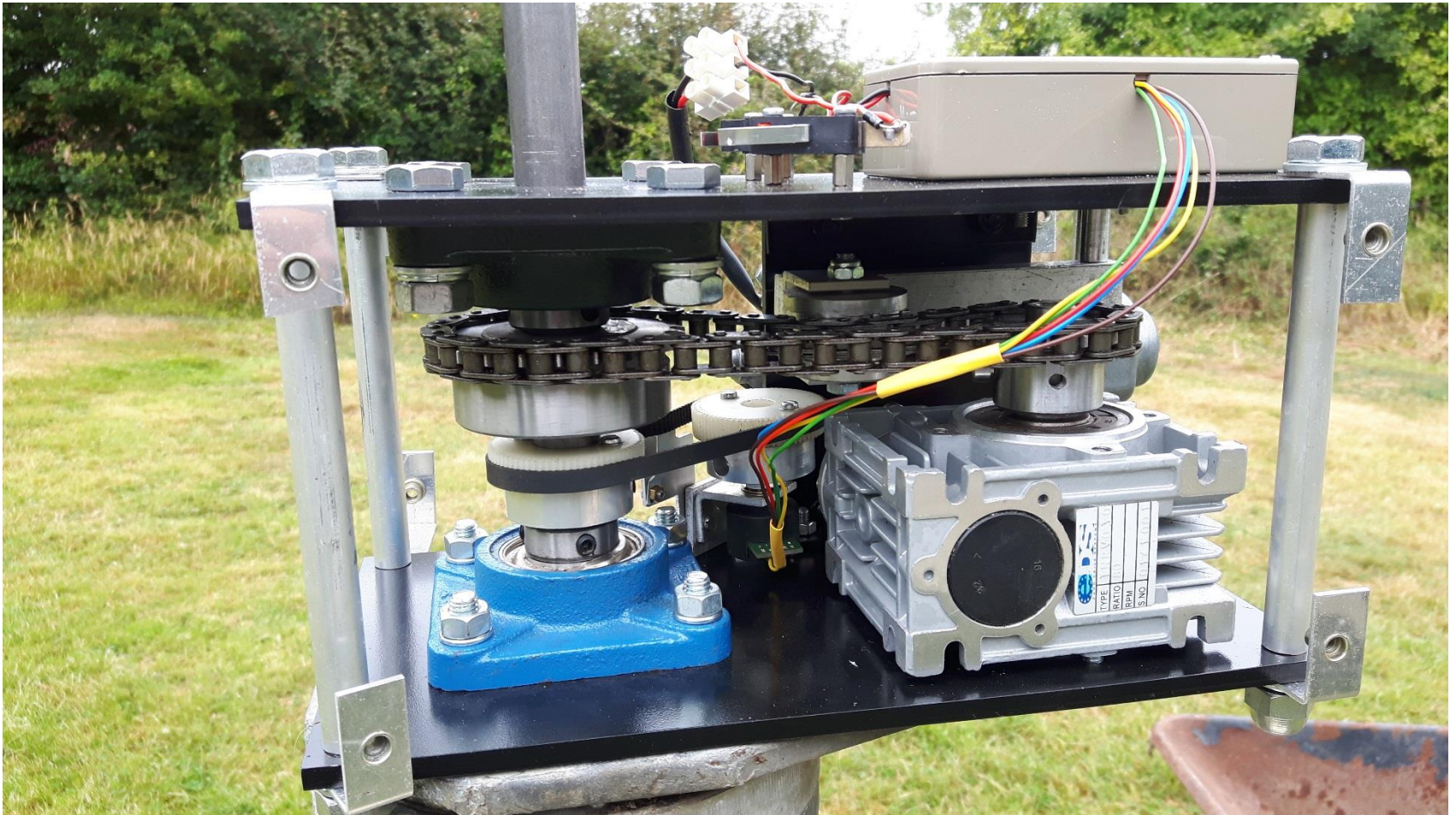


# Complete Gearbox assembly





# Mounted on head unit





# Sleeves to centre drive shaft





# Complete frame





# Dish mounted (tnx G4DDK)



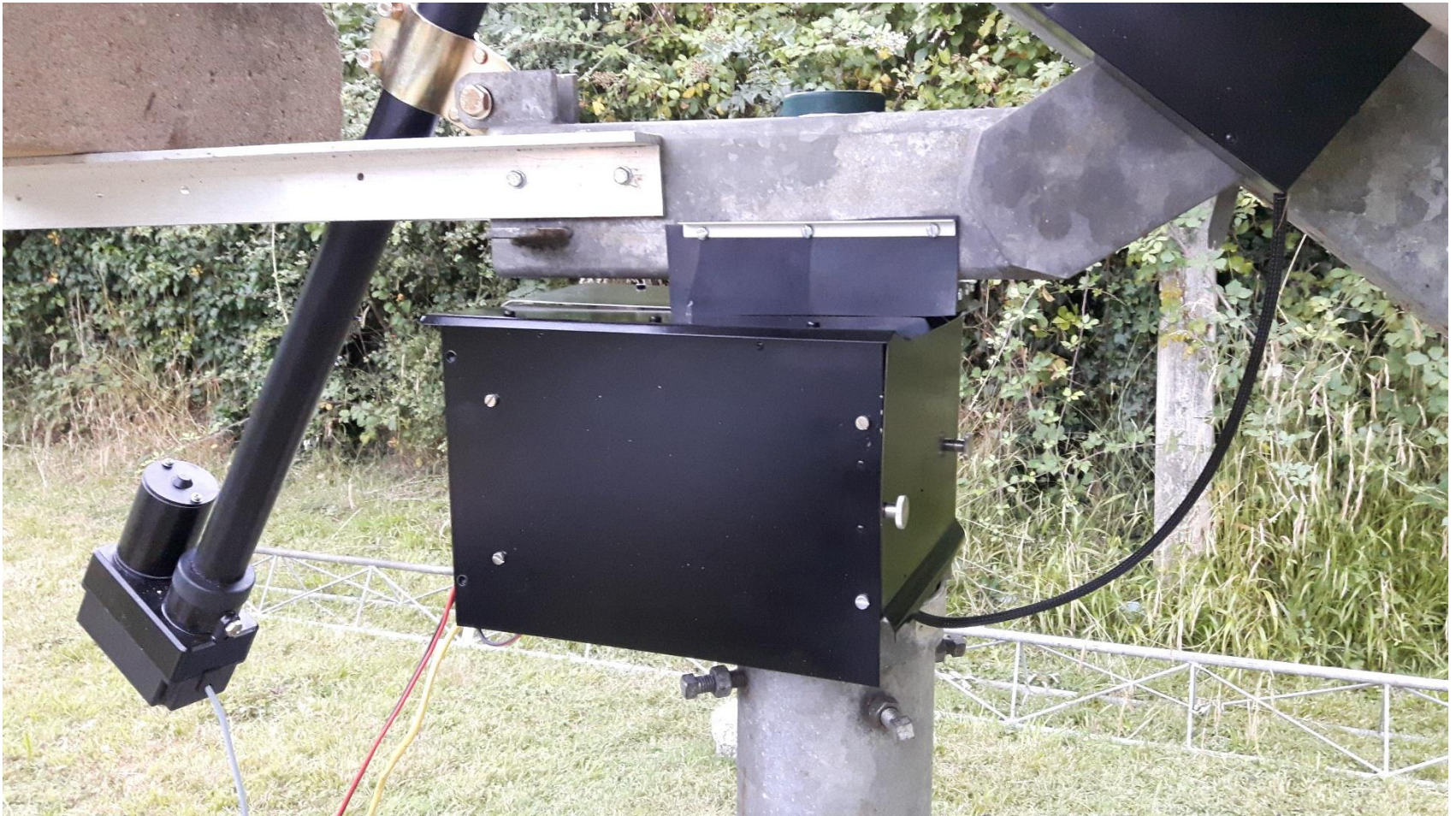
f/d 0.65 1.8m Prodelin dish

# Tracking Moon

```
12AUG16  20:14:14 DE  
198.6    17.8 MOON  -17  
+0.0    +0.0 COR   STP  
198.6    18.1 ANT**0.4
```



# Final touches



# Current status

- Dress cables and connect to shack
- Check Sun Noise and feedpoint
- Then 'just' do the RF bit!

# Conclusions

- Lots of mechanical learning points
- Drive solutions are mostly individual
- Next project – 2.4m offset dish drive